# BUILDING MATERIALS

## 3.1 Fired clay data by Cynthia Poole

<table>
<thead>
<tr>
<th>Context</th>
<th>Sample</th>
<th>Nos.</th>
<th>Wt</th>
<th>MFW</th>
<th>Fab</th>
<th>Type</th>
<th>Form</th>
<th>Firing</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>F1062 (1)</td>
<td>1</td>
<td>14</td>
<td>14.00</td>
<td>D</td>
<td>Util</td>
<td>Util</td>
<td>Baked</td>
<td>Flat surface; ?oven daub.</td>
<td></td>
</tr>
<tr>
<td>F1063/1 (2)</td>
<td>4068</td>
<td>3</td>
<td>5</td>
<td>1.67</td>
<td>F</td>
<td>OL</td>
<td>Fired intensely</td>
<td>Two fragments have hard blackened surface.</td>
<td></td>
</tr>
<tr>
<td>F1063/1 (2)</td>
<td>4606</td>
<td>1</td>
<td>8</td>
<td>8.00</td>
<td>F</td>
<td>OL</td>
<td>Fired</td>
<td>Flat surface fired reddish brown.</td>
<td></td>
</tr>
<tr>
<td>F1063/3 (4)</td>
<td>4607</td>
<td>2</td>
<td>16</td>
<td>8.00</td>
<td>E</td>
<td>Unid</td>
<td>Lightly baked</td>
<td>Amorphous.</td>
<td></td>
</tr>
<tr>
<td>F1064 (1)</td>
<td>4608</td>
<td>1</td>
<td>4</td>
<td>4.00</td>
<td>F</td>
<td>Unid</td>
<td>Fired</td>
<td>Amorphous.</td>
<td></td>
</tr>
<tr>
<td>F1073 (1)</td>
<td>4600</td>
<td>1</td>
<td>26</td>
<td>26.00</td>
<td>D</td>
<td>Util</td>
<td>Fired</td>
<td>Rough flat surface.</td>
<td></td>
</tr>
<tr>
<td>F1081 (1)</td>
<td>4601</td>
<td>4</td>
<td>3665</td>
<td>916</td>
<td>C</td>
<td>Wall</td>
<td>Unfired</td>
<td>Rough flat surface with curving edge. Flint impressions on back. Best interpreted as daub cob from wall.</td>
<td></td>
</tr>
<tr>
<td>F1100 (1)</td>
<td>4602</td>
<td>4</td>
<td>68</td>
<td>17.00</td>
<td>E</td>
<td>OL</td>
<td>Baked, burnt</td>
<td>Flat smooth surface, burnt or sooted on one side and with a skim of white mortar on the other side.</td>
<td></td>
</tr>
<tr>
<td>F1102 (1)</td>
<td>4603A</td>
<td>1</td>
<td>18</td>
<td>18.00</td>
<td>C</td>
<td>OL</td>
<td>Sooted</td>
<td>Amorphous, but same material as F1102 (3).</td>
<td></td>
</tr>
<tr>
<td>F1102 (1)</td>
<td>4603B</td>
<td>2</td>
<td>58</td>
<td>29.00</td>
<td>D</td>
<td>OL</td>
<td>Fired - baked</td>
<td>Smooth flat surface and part of rounded edge on the larger fragment.</td>
<td></td>
</tr>
<tr>
<td>F1102 (2)</td>
<td>4604</td>
<td>5</td>
<td>20</td>
<td>4.00</td>
<td>E</td>
<td>OL</td>
<td>Baked</td>
<td>Flat surface on one fragment, but others amorphous. Similar to other material from F1102.</td>
<td></td>
</tr>
<tr>
<td>F1102 (3)</td>
<td>4605</td>
<td>1</td>
<td>76</td>
<td>76.00</td>
<td>C</td>
<td>OL</td>
<td>Sooted</td>
<td>Flat irregular surface with sooting. Other surface flat, irregular, undulating, but smoother than blackened side.</td>
<td></td>
</tr>
<tr>
<td>F1112 (1)</td>
<td>4598A</td>
<td>9</td>
<td>9785</td>
<td>1087</td>
<td>C</td>
<td>Ov</td>
<td>Fired</td>
<td>Large massive blocks, but few with evidence of shape. One has a flat surface. Another has a flat surface joining to a curving edge, which could be the rim of a stokehole opening; the surface was undulating with finger groove/tip impressions.</td>
<td></td>
</tr>
<tr>
<td>Context</td>
<td>Context descr.</td>
<td>Phase</td>
<td>Thickness</td>
<td>Impressions</td>
<td>Fabric</td>
<td>Colour</td>
<td>Fabric descr.</td>
<td>S. No.</td>
<td>Date</td>
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</tr>
<tr>
<td>F1062 (1)</td>
<td>Robbing of PH</td>
<td>19th C: Victorian</td>
<td>12 mm th</td>
<td>None</td>
<td>D</td>
<td>Yellowish red; reddish yellow</td>
<td>Frequent inclusions of chalk and burnt chalk (R) 0.5-4 mm.</td>
<td>4598A</td>
<td></td>
</tr>
<tr>
<td>F1063/1 (2)</td>
<td>Ditch</td>
<td>Roman</td>
<td>10-20 mm</td>
<td>None</td>
<td>F</td>
<td>Red-orange; grey</td>
<td>Fine silty clay matrix with chalk sand/grit.</td>
<td>4068</td>
<td></td>
</tr>
<tr>
<td>F1063/1 (2)</td>
<td>Ditch</td>
<td>Roman</td>
<td>12 mm th</td>
<td>Burnt out chaff?</td>
<td>F</td>
<td>Reddish orange brown, black</td>
<td>Fine sandy clay with rare flint grit c. 1-2 mm.</td>
<td>4606</td>
<td></td>
</tr>
<tr>
<td>F1063/3 (4)</td>
<td>Ditch</td>
<td>Roman</td>
<td>~</td>
<td>None</td>
<td>E</td>
<td>Pinkish yellow-brown</td>
<td>Chalk 1-8 mm.</td>
<td>4607</td>
<td></td>
</tr>
<tr>
<td>F1064 (1)</td>
<td>Grave</td>
<td>Sub-Roman?</td>
<td>~</td>
<td>None</td>
<td>F</td>
<td>Reddish brown, grey</td>
<td>Coarse sand occasional-common.</td>
<td>4608</td>
<td></td>
</tr>
<tr>
<td>F1073 (1)</td>
<td>Post pit</td>
<td>Roman</td>
<td>24 mm th</td>
<td>None</td>
<td>D</td>
<td>Yellowish red, pink</td>
<td>Frequent chalk (R-SR) and burnt chalk (SR-SA) 0.5-3 mm; occasional flint (A) up to 5 mm.</td>
<td>4600</td>
<td></td>
</tr>
<tr>
<td>F1081 (1)</td>
<td>Post pit</td>
<td>Roman</td>
<td>50 mm th</td>
<td>None</td>
<td>C</td>
<td>Pale brown</td>
<td>Frequent coarse chalk and flint up to 25 mm.</td>
<td>4601</td>
<td></td>
</tr>
<tr>
<td>F1100 (1)</td>
<td>Path</td>
<td>Georgian</td>
<td>10 mm th</td>
<td>None</td>
<td>E</td>
<td>Red, reddish brown</td>
<td>Small chalk (R) 1-3 mm common.</td>
<td>4602</td>
<td></td>
</tr>
<tr>
<td>F1102 (1)</td>
<td>Corn drier</td>
<td>Roman</td>
<td>~</td>
<td>None</td>
<td>C</td>
<td>~</td>
<td>Same fabric as F1102 (3).</td>
<td>4603A</td>
<td></td>
</tr>
<tr>
<td>F1102 (1)</td>
<td>Corn drier</td>
<td>Roman</td>
<td>30-34 mm th</td>
<td>None</td>
<td>D</td>
<td>Reddish yellow-orange, pinkish brown, grey</td>
<td>Small chalk (R) 0.5-8 mm common; burnt chalk 0.5-3 mm occasional; flint (A) c. 2 mm rare.</td>
<td>4603B</td>
<td></td>
</tr>
<tr>
<td>F1102 (2)</td>
<td>Corn drier</td>
<td>Roman</td>
<td>&gt;12 mm th</td>
<td>None</td>
<td>E</td>
<td>Reddish brown</td>
<td>Low density of chalk grit and flint grit 1-3 mm.</td>
<td>4604</td>
<td></td>
</tr>
<tr>
<td>F1102 (3)</td>
<td>Corn drier</td>
<td>Roman</td>
<td>22 mm th</td>
<td>None</td>
<td>C</td>
<td>Mid-light brown</td>
<td>Common chalk 1-8 mm.</td>
<td>4605</td>
<td></td>
</tr>
<tr>
<td>F1112 (1)</td>
<td>Ritual shaft</td>
<td>LIA</td>
<td>220x140x120 mm; 80 mm thick; 190 mm x 125 mm thick</td>
<td>None</td>
<td>C</td>
<td>Very pale brown-buff</td>
<td>Matrix: chalky/calcareous silty clay/clay marl; high density of inclusions mostly chalk 1-25 mm and lesser quantities of flint (A) 5-60 mm.</td>
<td>4598A</td>
<td></td>
</tr>
<tr>
<td>Context</td>
<td>Sample</td>
<td>Nos.</td>
<td>Wt</td>
<td>MFW</td>
<td>Fab</td>
<td>Type</td>
<td>Form</td>
<td>Firing</td>
<td>Description</td>
</tr>
<tr>
<td>-----------</td>
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<td>----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------</td>
</tr>
<tr>
<td>F1112 (1)</td>
<td>4598B</td>
<td>9</td>
<td>1415</td>
<td>157</td>
<td>D</td>
<td>Ov</td>
<td>Oven wall</td>
<td>Fired</td>
<td>One fragment with flat surface and high density of small burnt chalk grit at surface has shallow semi-circular groove 22 mm wide and sloping down as though it might have become a perforation. Another fragment had a flat smooth surface blackened and sooted. Another piece had a curved convex surface and an otherwise unshaped small piece had a possible wattle impression.</td>
</tr>
<tr>
<td>F1112 (1)</td>
<td>4598C</td>
<td>13</td>
<td>965</td>
<td>74.23</td>
<td>E</td>
<td>Unid</td>
<td>Unid</td>
<td>Fired</td>
<td>Most fragments were unshaped/amorphous.</td>
</tr>
<tr>
<td>F1116/1 (1)</td>
<td>4608</td>
<td>4</td>
<td>14</td>
<td>3.50</td>
<td>F</td>
<td>Util</td>
<td>Util</td>
<td>Fired</td>
<td>Flat smooth surface. All the fired clay from F1116 is clearly part of the same structure/object, although there was some variation in the degree of firing.</td>
</tr>
<tr>
<td>F1116/1 (2)</td>
<td>4609</td>
<td>2</td>
<td>13</td>
<td>6.50</td>
<td>F</td>
<td>Util</td>
<td>Util</td>
<td>Baked</td>
<td>Flat smooth surface.</td>
</tr>
<tr>
<td>F1116/1 (3)</td>
<td>4610</td>
<td>3</td>
<td>20</td>
<td>6.67</td>
<td>F</td>
<td>Util</td>
<td>Util</td>
<td>Baked</td>
<td>Flat smooth surface.</td>
</tr>
<tr>
<td>F1116/1 (4)</td>
<td>4611</td>
<td>1</td>
<td>26</td>
<td>26.00</td>
<td>F</td>
<td>Util</td>
<td>Util</td>
<td>Baked</td>
<td>Flat surface joining to a rounded edge. Finger grooves from moulding ran across the flat surface parallel to the edge.</td>
</tr>
<tr>
<td>F1118 (1)</td>
<td>4133</td>
<td>7</td>
<td>18</td>
<td>2.57</td>
<td>F</td>
<td>HL</td>
<td>Hearth</td>
<td>Fired</td>
<td>Some pieces with flat surface.</td>
</tr>
<tr>
<td>F1118 (1)</td>
<td>4162</td>
<td>1</td>
<td>2</td>
<td>2.00</td>
<td>F</td>
<td>HL</td>
<td>Hearth</td>
<td>Fired</td>
<td>Amorphous; worn, rounded.</td>
</tr>
<tr>
<td>F1119 (2)</td>
<td>4131</td>
<td>5</td>
<td>10</td>
<td>2.00</td>
<td>F</td>
<td>FL</td>
<td>Hearth</td>
<td>Fired</td>
<td>Two fragments with highly fired vitrified surface.</td>
</tr>
<tr>
<td>F1120 (1)</td>
<td>4130B</td>
<td>2</td>
<td>2</td>
<td>1.00</td>
<td>E</td>
<td>HL</td>
<td>Hearth</td>
<td>Fired/baked</td>
<td>Worn surface.</td>
</tr>
<tr>
<td>F1120 (1)</td>
<td>4130A</td>
<td>41</td>
<td>60</td>
<td>1.46</td>
<td>F</td>
<td>FL</td>
<td>Hearth</td>
<td>Fired</td>
<td>Some pieces with flat surfaces; many amorphous fragments. Two fragments with black vitrified slaggy surface typical of furnace lining.</td>
</tr>
<tr>
<td>F1120 (1)</td>
<td>4612</td>
<td>7</td>
<td>14</td>
<td>2.00</td>
<td>F</td>
<td>HL</td>
<td>Hearth</td>
<td>Fired</td>
<td>Mostly amorphous fragments. Possible remnant of surface on one piece.</td>
</tr>
<tr>
<td>F1120 (2)</td>
<td>4613</td>
<td>1</td>
<td>2</td>
<td>2.00</td>
<td>F</td>
<td>HL</td>
<td>Hearth</td>
<td>Fired</td>
<td>Amorphous.</td>
</tr>
<tr>
<td>Context</td>
<td>Context descr.</td>
<td>Phase</td>
<td>Thickness</td>
<td>Impressions</td>
<td>Fabric</td>
<td>Colour</td>
<td>Fabric descr.</td>
<td>S. No.</td>
<td>Date</td>
</tr>
<tr>
<td>-----------------</td>
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<td>-----------------------------------------------------------------------------------------------</td>
<td>--------</td>
<td>-------</td>
</tr>
<tr>
<td>F1112 (1)</td>
<td>Ritual shaft</td>
<td>LIA</td>
<td>70 mm thick &amp; 110 mm x 60 mm thick</td>
<td>Wattle impression: 16 mm diam</td>
<td>D</td>
<td>Pink-buff</td>
<td>Burnt chalk grit 2-3 mm, throughout matrix, but in very high density at surfaces. Other inclusions chalk (SA) up to 13 mm and flints (A) up to 46 mm.</td>
<td>4598B</td>
<td></td>
</tr>
<tr>
<td>F1112 (1)</td>
<td>Ritual shaft</td>
<td>LIA</td>
<td>up to 100 mm thick</td>
<td>None</td>
<td>E</td>
<td>Red, pink, reddish brown</td>
<td>Essentially same composition as 4551A.</td>
<td>4598C</td>
<td></td>
</tr>
<tr>
<td>F1116/1 (1)</td>
<td>QH (ditch)</td>
<td>IA</td>
<td>&gt;18 mm th</td>
<td>None</td>
<td>F</td>
<td>Yellowish brown surface (intensely fired); red interior (well fired)</td>
<td>High density of medium-coarse sand mostly quartz, flint and rare chalk sand; the larger fragments have scattered flint (A) grit 3-10 mm.</td>
<td>4608</td>
<td></td>
</tr>
<tr>
<td>F1116/1 (2)</td>
<td>QH (ditch)</td>
<td>IA</td>
<td>&gt;15 mm th</td>
<td>None</td>
<td>F</td>
<td>same as [4608]</td>
<td>same as [4608]</td>
<td>4609</td>
<td></td>
</tr>
<tr>
<td>F1116/1 (3)</td>
<td>QH (ditch)</td>
<td>IA</td>
<td>&gt;20 mm th</td>
<td>None</td>
<td>F</td>
<td>same as [4608]</td>
<td>same as [4608]</td>
<td>4610</td>
<td></td>
</tr>
<tr>
<td>F1116/1 (4)</td>
<td>QH (ditch)</td>
<td>IA</td>
<td>&gt;20 mm th</td>
<td>None</td>
<td>F</td>
<td>same as [4608]</td>
<td>same as [4608]</td>
<td>4611</td>
<td></td>
</tr>
<tr>
<td>F1118 (1)</td>
<td>Smithing hearth?</td>
<td>Roman</td>
<td>8-15 mm</td>
<td>None</td>
<td>F</td>
<td>~</td>
<td>~</td>
<td>4133</td>
<td></td>
</tr>
<tr>
<td>F1118 (1)</td>
<td>Smithing hearth?</td>
<td>Roman</td>
<td>10 mm</td>
<td>None</td>
<td>F</td>
<td>~</td>
<td>~</td>
<td>4162</td>
<td></td>
</tr>
<tr>
<td>F1119 (2)</td>
<td>Smithing hearth?</td>
<td>Roman</td>
<td>5-15 mm</td>
<td>None</td>
<td>F</td>
<td>Red-orange; black-dark grey at surface</td>
<td>Fine silty sandy clay. Heavily vitrified and vesicular at surface.</td>
<td>4131</td>
<td></td>
</tr>
<tr>
<td>F1120 (1)</td>
<td>Smithing hearth?</td>
<td>Roman</td>
<td>8 mm thick x 15 mm</td>
<td>None</td>
<td>E</td>
<td>~</td>
<td>~</td>
<td>4130B</td>
<td></td>
</tr>
<tr>
<td>F1120 (1)</td>
<td>Smithing hearth?</td>
<td>Roman</td>
<td>10 mm thick; fragments up to 30 mm</td>
<td>None</td>
<td>F</td>
<td>Red-orange; black-dark grey at surface</td>
<td>Fine silty sandy clay. Heavily vitrified and vesicular at surface.</td>
<td>4130A</td>
<td></td>
</tr>
<tr>
<td>F1120 (1)</td>
<td>Smithing hearth?</td>
<td>Roman</td>
<td>10-20 mm</td>
<td>None</td>
<td>F</td>
<td>Orange red</td>
<td>Sandy clay with flint sand and rare flint grit up to 6 mm.</td>
<td>4612</td>
<td></td>
</tr>
<tr>
<td>F1120 (2)</td>
<td>Smithing hearth?</td>
<td>Roman</td>
<td>15 mm</td>
<td>None</td>
<td>F</td>
<td>~</td>
<td>same as [4612]</td>
<td>4613</td>
<td></td>
</tr>
<tr>
<td>Context</td>
<td>Sample</td>
<td>Nos.</td>
<td>Wt</td>
<td>MFW</td>
<td>Fab</td>
<td>Type</td>
<td>Form</td>
<td>Firing</td>
<td>Description</td>
</tr>
<tr>
<td>-----------</td>
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<td>-----------------------------------------------------------------------------</td>
</tr>
<tr>
<td>F1128 (1)</td>
<td>4072B</td>
<td>4</td>
<td>5</td>
<td>1.25</td>
<td>C</td>
<td>Unid</td>
<td>Unid</td>
<td>Fired</td>
<td>Amorphous.</td>
</tr>
<tr>
<td>F1128 (1)</td>
<td>4072A</td>
<td>5</td>
<td>10</td>
<td>2.00</td>
<td>F</td>
<td>Util &amp; StD</td>
<td>Util &amp; StD</td>
<td>Fired</td>
<td>Some surfaces in evidence. One fragment is covered in straw stem impressions forming small cake 25x10x&gt;24 mm (straw impressed disc).</td>
</tr>
<tr>
<td>F1128 (1)</td>
<td>4614</td>
<td>5</td>
<td>195</td>
<td>39.00</td>
<td>K</td>
<td>OC</td>
<td>Oven cover</td>
<td>Baked</td>
<td>Although 3 fragments have no shape, at least 2 and probably all join/joined to the shaped fragments and are all part of a single object. An area of very flat smooth surface is preserved, which was possibly slightly blackened or sooted, and joins to a curved edge, which looks like the edge of a central flue piercing an oven cover. The surface is damaged and only the base of the curve is preserved as it curves back under to form the lower surface of the cover. This flue surface and underside are more irregular than the top with finger tip depressions. This fragment may not have been part of a full oven cover, but from the way the base surface recures to echo the flue rim, suggests it may have been a repair to a damaged flue.</td>
</tr>
<tr>
<td>F1128 (2)</td>
<td>4615</td>
<td>3</td>
<td>10</td>
<td>3.33</td>
<td>K</td>
<td>OC</td>
<td>Oven cover</td>
<td>Baked</td>
<td>Remnants of flat surface on one piece.</td>
</tr>
<tr>
<td>F1128 (4)</td>
<td>4599</td>
<td>4</td>
<td>75</td>
<td>18.75</td>
<td>K</td>
<td>OC</td>
<td>Oven cover</td>
<td>Lightly baked</td>
<td>Fragment from the lip of the central circular flue of an oven cover. Part of the flat top survived and it joined to the curved rim of the flue and the start of the return curve to the underside.</td>
</tr>
<tr>
<td>F1138 (2)</td>
<td>4135</td>
<td>18</td>
<td>20</td>
<td>1.11</td>
<td>F</td>
<td>FL</td>
<td>Furnace lining</td>
<td>Fired</td>
<td>Most fragments amorphous, but some with flat surface and one piece with heavily vitrified/vesicular surface.</td>
</tr>
<tr>
<td>F1138 (2)</td>
<td>4616</td>
<td>7</td>
<td>45</td>
<td>6.43</td>
<td>F</td>
<td>FL</td>
<td>Hearth lining</td>
<td>Fired</td>
<td>Irregular coarse granular surface. Fired purple.</td>
</tr>
<tr>
<td>F1141 (2)</td>
<td>4196</td>
<td>4</td>
<td>10</td>
<td>2.50</td>
<td>F</td>
<td>HL</td>
<td>Hearth lining</td>
<td>Fired</td>
<td>Smooth flat surfaces on two fragments; rougher and more fired surface on third.</td>
</tr>
<tr>
<td>F1143 (1)</td>
<td>4617</td>
<td>4</td>
<td>20</td>
<td>5.00</td>
<td>F</td>
<td>FL</td>
<td>Furnace lining</td>
<td>Fired</td>
<td>Irregular coarse granular surface. Fired purple.</td>
</tr>
<tr>
<td>L743</td>
<td>4596B</td>
<td>1</td>
<td>10</td>
<td>10.00</td>
<td>A</td>
<td>Util</td>
<td>Util</td>
<td>Fired</td>
<td>One flat smooth surface. It is not clear whether the reverse surface is original moulded surface or a broken worn surface.</td>
</tr>
<tr>
<td>L743</td>
<td>4596A</td>
<td>1</td>
<td>2</td>
<td>2.00</td>
<td>F</td>
<td>Util</td>
<td>Util</td>
<td>Fired</td>
<td>Flat surface.</td>
</tr>
<tr>
<td>L748</td>
<td>4597</td>
<td>2</td>
<td>56</td>
<td>28.00</td>
<td>F</td>
<td>Unid</td>
<td>Unid</td>
<td>Fired</td>
<td>Amorphous.</td>
</tr>
<tr>
<td>Context</td>
<td>Context descr.</td>
<td>Phase</td>
<td>Thickness</td>
<td>Impressions</td>
<td>Fabric</td>
<td>Colour</td>
<td>Fabric descr.</td>
<td>S. No.</td>
<td>Date</td>
</tr>
<tr>
<td>---------</td>
<td>----------------</td>
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<td>--------</td>
<td>--------</td>
<td>----------------</td>
<td>--------</td>
<td>------</td>
</tr>
<tr>
<td>F1128 (1)</td>
<td>QH (quarrying of earlier ditch)</td>
<td>Roman (ditch - IA)</td>
<td>10-20 mm</td>
<td>None</td>
<td>C</td>
<td>Buff, pale yellowish brown</td>
<td></td>
<td>4072B</td>
<td></td>
</tr>
<tr>
<td>F1128 (1)</td>
<td>QH (quarrying of earlier ditch)</td>
<td>Roman (ditch - IA)</td>
<td>8-25 mm</td>
<td>Straw stems 1-4 mm wide x &gt;15 mm long</td>
<td>F</td>
<td>Red-orange; grey</td>
<td>Low density of coarse sand/ grit of chalk and flint.</td>
<td>4072A</td>
<td></td>
</tr>
<tr>
<td>F1128 (1)</td>
<td>QH (quarrying of earlier ditch)</td>
<td>Roman (ditch - IA)</td>
<td>45 mm th x &gt;85 mm wide</td>
<td>None</td>
<td>K</td>
<td>Red, reddish brown with light brown streaks</td>
<td>Virtually no inclusions: very rare angular flint 14 mm.</td>
<td>4614</td>
<td>IA</td>
</tr>
<tr>
<td>F1128 (2)</td>
<td>QH (quarrying of earlier ditch)</td>
<td>Roman (ditch - IA)</td>
<td>~</td>
<td>None</td>
<td>K</td>
<td>~</td>
<td>~</td>
<td>4615</td>
<td>IA</td>
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<tr>
<td>F1128 (4)</td>
<td>QH (quarrying of earlier ditch)</td>
<td>Roman (ditch - IA)</td>
<td>58 mm thick</td>
<td>None</td>
<td>K</td>
<td>Orange-red, streaky</td>
<td>Fine clay/silty clay. Virtually no inclusions: rare chalk grit 1-2 mm. Reading Beds type clay; possibly derived from local clay-w-flints capping.</td>
<td>4599</td>
<td>IA</td>
</tr>
<tr>
<td>F1138 (2)</td>
<td>Smithing hearth?</td>
<td>Roman</td>
<td>10 mm thick; 5-30 mm</td>
<td>None</td>
<td>F</td>
<td>Purple-weak red and grey surface; orange-red interior</td>
<td>Sandy clay with scattered angular flint grit 1-2 mm.</td>
<td>4616</td>
<td></td>
</tr>
<tr>
<td>F1138 (2)</td>
<td>Smithing hearth?</td>
<td>Roman</td>
<td>25 mm th</td>
<td>None</td>
<td>F</td>
<td>Purple-weak red and grey surface; orange-red interior</td>
<td></td>
<td>4616</td>
<td></td>
</tr>
<tr>
<td>F1141 (2)</td>
<td>Smithing hearth</td>
<td>Roman</td>
<td>10 mm thick; 10-30 mm</td>
<td>None</td>
<td>F</td>
<td>Purple-weak red and grey surface; orange-red interior</td>
<td></td>
<td>4196</td>
<td></td>
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<tr>
<td>F1143 (1)</td>
<td>Post pit</td>
<td>Roman</td>
<td>&gt;15 mm th</td>
<td>None</td>
<td>F</td>
<td>Purple-weak red and grey surface; orange-red interior</td>
<td>Clay containing occasional grit 2-4 mm: chalk, burnt flint and quartz sand.</td>
<td>4617</td>
<td></td>
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<tr>
<td>L743</td>
<td>Subsoil and flints</td>
<td>12 mm th</td>
<td>None</td>
<td>A</td>
<td>Brownish orange and grey</td>
<td>Very high density of medium-coarse sand: quartz sand, calcite and Fe. Assigned to Fabric A as it is closest to this, but this sample is not typical.</td>
<td>4596B</td>
<td></td>
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<tr>
<td>L743</td>
<td>Subsoil and flints</td>
<td>&gt;9 mm th</td>
<td>None</td>
<td>F</td>
<td>~</td>
<td>~</td>
<td>4596A</td>
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<tr>
<td>L748</td>
<td>Chalk make-up</td>
<td>Roman</td>
<td>50x35x25 mm</td>
<td>None</td>
<td>F</td>
<td>~</td>
<td>Fine sandy clay.</td>
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<td>Unid</td>
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<td>Wall</td>
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<td>Oven structure</td>
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<td>Util</td>
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<td>Furnace / hearth lining</td>
<td>97</td>
<td>203</td>
<td>E, F</td>
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<td><strong>Totals</strong></td>
<td>365</td>
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<table>
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<th>Wt</th>
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<tbody>
<tr>
<td>A</td>
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<td>E</td>
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<td>F</td>
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